

# FILTRATION GROUP®





# //EROST/IR

- High Capacity achieves MERV 10
- Standard Capacity achieves MERV 8
- Extremely low resistance to air-flow minimizes energy costs
- 100% synthetic media is moisture resistant and will not promote biological growth
- Advanced media does not rely on electrostatic charge for efficiency





## **DESCRIPTION**

The Aerostar® Series 400 pleated air filter utilizes a state-of-the-art 100% synthetic media to achieve exceptionally high levels of efficiency with the lowest resistance to air flow available. The media is laminated to an expanded metal grid on the air exiting side to provide exceptional strength during installation. The media support grid prevents fluttering and maintains pleat uniformity for optimum performance. The filter pack is enclosed in a heavy-duty, moisture resistant die-cut frame that will not warp, crack, or distort under normal operating conditions.

The 1" and 2" depth filters handle air velocities up to 500 fpm; 4" depth filters up to 625 fpm. Aerostar Series 400 pleats are recommended for most commercial and industrial applications to protect people and equipment, or as pre-filters to even higher efficiency air filters.

## **BENEFITS**

The improved Aerostar Series 400 pleated filter has independent test lab data confirming exceptionally high levels of airborne particle removal with the lowest resistance to air flow available.

- Series 400 HC model achieves MERV 10
- Series 400 SC model achieves MERV 8
- Series 400 HC model initial resistance of 0.17" w.g. @ 500 fpm
  Series 400 SC model initial resistance
- Series 400 SC model initial resistance of 0.19" w.g. @ 500 fpm
- Higher levels of filtration make the Series 400 extremely effective removing many airborne irritants such as pollens, molds, dander, and dust.
- Low resistance improves air flow and can greatly reduce energy costs
- Series 400 pleat filters can be a valuable tool in achieving points for USGBC - LEED certification projects.

## **APPLICATIONS**

Aerostar Series 400 pleated air filters are designed for use in commercial buildings, hotels, industrial filtration, airports, school and universities, or any application desiring higher levels of air filtration to protect occupants from airborne irritants and protect cooling coils, ductwork, and other components of the HVAC system from dust and dirt.

# SERIES 400 PLEATED AIR FILTER

CFM CAPACITIES

MEDIUM HIGH

525

375

975

1175

1300

1175

1750 

2525

1500 2000

700

500

1000

975

1750

700

975

1750 2200

2900 3650



### **DIMENSIONS AND PERFORMANCE DATA**

NOMINAL

SIZE\*

8 x 16 x 1

10 x 10 x

10 x 20 x

10 x 24 x

10 x 25 x

12 x 12 x

12 x 16 x

12 x 20 x 12 x 24 x

12 x 25 x

14 x 20 x 14 x 24 x 14 x 25 x

15 x 20 x 15 x 25 x

16 x 16 x

16 x 20 x

16 x 24 x

16 x 25 x

18 x 18 x

18 x 20 x

18 x 22 x

18 x 24 x 18 x 25 x

20 x 20 x 1 20 x 24 x 1 20 x 25 x 1 22 x 22 x 1

24 x 24 x 1 25 x 25 x 1

10 x 10 x 2 10 x 20 x 2 12 x 24 x 2 14 x 20 x 2 14 x 25 x 2 15 x 20 x 2 16 x 25 x 2 18 x 24 x 2 18 x 24 x 2 20 x 20 x 2 20 x 24 x 2 20 x 24 x 2 20 x 25 x 2 24 x 24 x 2 25 x 25 x 2

 $12 \times 24 \times 4$ 

16 x 20 x 4 16 x 25 x 4

 $18 \times 24 \times 4$ 

20 x 20 x 4 20 x 24 x 4

 $20 \times 25 \times 4$ 

24 x 24 x 4 25 x 29 x 4

PART NUMBER

STD CAP HIGH CAP

10367

10369

10411

10374

10417

103*7*9

10381

10401

10453

10470

10473

FILTER DEPTH	MEDIUM VELOCITY	MEDIL	RESISTANCE JM (" w.g.) HIGH CAP	HIGH VELOCITY	HIGH	RESISTANCE I (" w.g.) HIGH CAP	FINAL RESISTANCE (ALL FILTERS)
1"	375	0.18	0.15	500	0.38	0.30	1.0
2"	375	0.13	0.11	500	0.19	0.17	1.0
4"	500	0.12	0.11	625	0.18	0.17	1.0

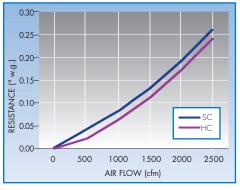
# **APPLICATION PARAMETERS**

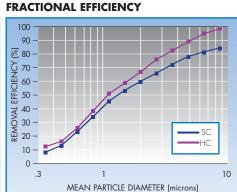
Recommended Temperature: 200° F Recommended Final Resistance: 1.0" w.g.

Flammability: UL Classified

Frame: 100% Recycled Paperboard

### **INITIAL RESISTANCE**





### **SERIES 400 ENGINEERING SPECIFICATIONS**

### 1.0 General

- 1.1 Filters shall be Aerostar Series 400 extended surface pleated air filters as manufactured by Filtration
- 1.2 Filters shall be available in standard and high capacity configurations and available in nominal depths of 1", 2", and 4"
- 1.3 Filters shall be UL Classified.
- 1.4 Manufacturer shall provide documentation from an external certification body that the manufacturing location is ISO 9000 Registered...

## 2.0 Filter Materials of Construction

- 2.1 Media shall be 100% synthetic, mechanical media that does not support microbial growth.
- 2.2 Frame shall be a heavy duty, high strength, moisture resistant paperboard with a cross member design that increases filter rigidity and prevents breaching. Frame shall be made with 100% recycled paperboard with an average of 35% post-consumer content. Frame shall be recyclable.
- 2.3 Filters shall have an expanded metal support grid bonded to the air-exiting side of the filter to maintain pleat uniformity and prevent fluttering. Metal support grid shall be recyclable and contain a significant amount of post-consumer and pre-consumer content.

## 3.0 Filter Performance

- 3.1 Filters shall be MERV 10 in a high capacity configuration and MERV 8 in a standard capacity configuration in all filter depths when fully tested in accordance with the ASHRAE 52.2-2007 Test Standard
- 3.2 Initial resistance of filters shall not exceed the following:

Filter Depth	Flow Kate (fpm)	Initial Resistance Standard Capacity Filter	Initial Kesistance High Capacity Filter
1"	375	0.18" w.g.	0.15" w.g.
2"	500	0.19" w.g.	0.17" w.g.
4"	500	0.12" w.g.	0.11" w.g.

- 3.3 Filters shall be rated to withstand a continuous operating temperature up to 200°F.
- 3.4 Filters shall have a recommended final resistance of 1.0" w.g.

Distributed by:

<sup>28</sup> x 30 x 4 \*Contact Customer Service for special and actual sizes



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